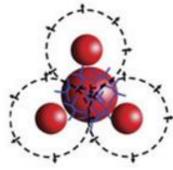


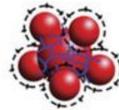
Introduction and Background

- Ionic strength: salt compresses electrical double layer, repressing repulsive forces

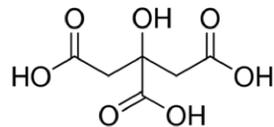
Low ionic strength



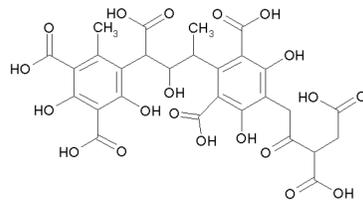
High ionic strength



- Presence/concentration of organic acid: research suggests low acid concentrations enhance aggregation, while high acid concentrations result in more stable solutions



Citric Acid



Humic Acid

- pH: hematite is amphoteric, meaning it can act as an acid or base

Hypothesis

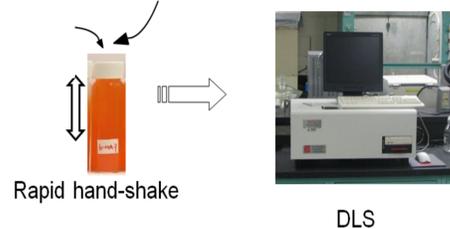
- Low acid concentrations: stability will decrease (lower CCC)
- High acid concentration: stability will increase (higher CCC)
- pH < 7: Acid will adsorb to hematite and increase stability
- pH > 7: Less acid will adsorb and the solution will aggregate more quickly

Procedure

50 nm-sized hematite particles were synthesized following Lenhart *et al.*¹

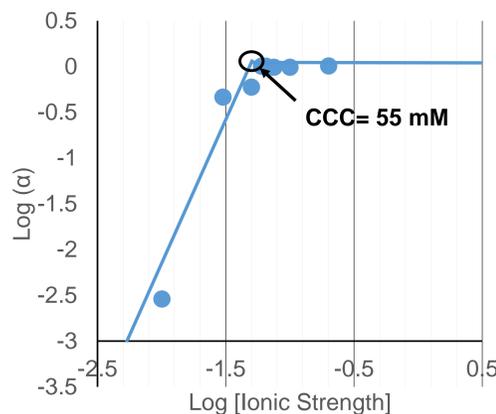
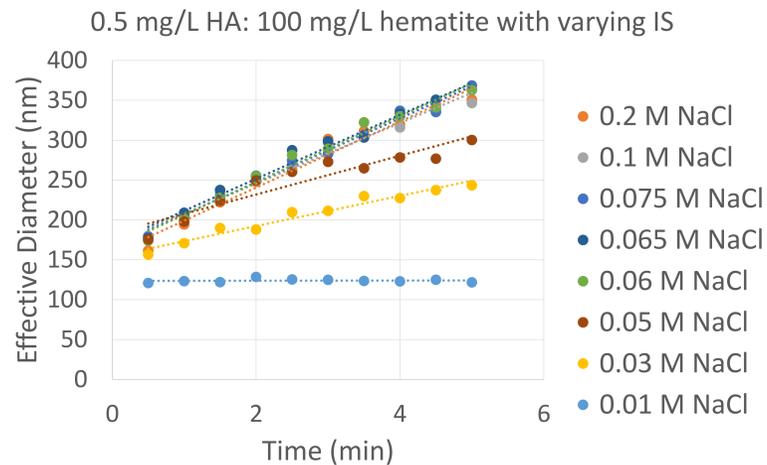
15 g/L hematite and acid in citric acid experiments

Varying concentrations of NaCl (0.001-0.2 M) and acid in humic acid experiments



Results

Critical Coagulation Concentration (CCC): ionic strength at which when particles collide, coagulation will always occur



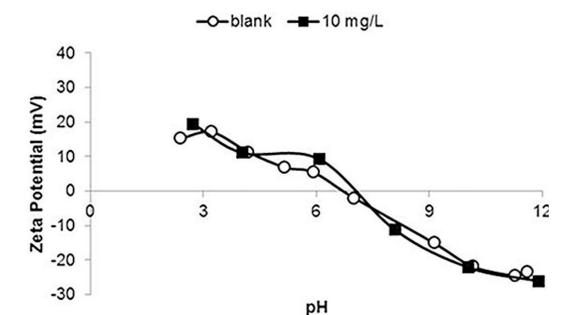
Stability diagram as a function of NaCl concentration for humic acid-coated hematite at pH 6. The CCC was found to be ca. 55 mM ionic strength.

	Critical Coagulation Concentration (CCC) in mM NaCl				
	pH				
	4	5	6	8	9
Bare hematite	72	63	32	Unstable	Unstable
1.92 mg/L citric acid: 100 mg/L hematite	11	10	3.5	19	47
19.21 mg/L citric acid: 100 mg/L hematite	X	X	10	82	56
38.42 mg/L citric acid: 100 mg/L hematite	13	56	79	X	X
384.25 mg/L citric acid: 100 mg/L hematite	11	58	Unstable	X	X
0.5 mg/L humic acid: 100 mg/L hematite	X	X	55	X	X

Conclusions

- Effects on pH were consistent with hypothesis:
 - At low pH, bare hematite was stable and stability decreased with acid coating
 - At high pH, bare hematite was unstable and stability increased with acid coating

- Data corresponds to the Point of Zero Charge (PZC) for hematite²



- Effect of acid concentration was dependent on pH
 - Higher pH = larger acid concentrations led to greater stability
 - Lower pH = acid coating led to less stability, but for pH 5, effect was smaller with more acid

- Humic acid coating had comparable effect on hematite stability as citric acid coating with 70x smaller concentration

References

- Lenhart JJ, Heyler R, Walton EM, Mylon SE (2010) The influence of dicarboxylic acid structure on the stability of colloidal hematite. *Journal of Colloid and Interface Science*, Volume 345, Issue 2, 2010, 556–560.
- Alexandrino, Júnia Soares, Peres, Antônio Eduardo Clark, Lopes, Gilmaria Mendonça, & Rodrigues, Otávia Martins Silva. (2016). Dispersion degree and zeta potential of hematite. *Rem: Revista Escola de Minas*, 69(2), 193-198.

Acknowledgements

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